



FULL SCALE TORQUE: 10Nm
 MAX FREE SPEED: 1800 RPM
 WEIGHT: 1.3kg (2.8LBS.)

TOLERANCE UNLESS OTHERWISE SPECIFIED
 INCH METRIC
 .XX=±.01 X=±.25
 .XXX=±.005 .XX=±.127
 .XXXX=±.0005 .XXX=±.0127
 ANGLE=±.5° ANGLE=±.5°
 1. DO NOT SCALE DRAWING.
 2. BREAK ALL SHARP CORNERS &
 EDGES EXCEPT AS NOTED.
 3. USE HI-COLLAR LOCKWASHERS UNDER
 ALL SOC. HD. SCREWS.
 4. APPLY LOC-TITE TO ALL SOREWS.

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CHANGES		
SM/L	BY	DATE

AMT	SM/L	SHT	NAME	PART #	MFG.

DESIGN	DETAIL	TITLE
FEC	FEC	FASTENING
CHKBY	SHEET	OK
FEC	SCALE	4/4/08
DATE	SCALE	4/4/08
SHEET	SHEETS	1

INC	FASTENING	51327 QUADRATE DRIVE
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DDK DRAWING #	DDK-010M50-S1-02A
DRAWING NO.	HFT-010M50-S1-02A