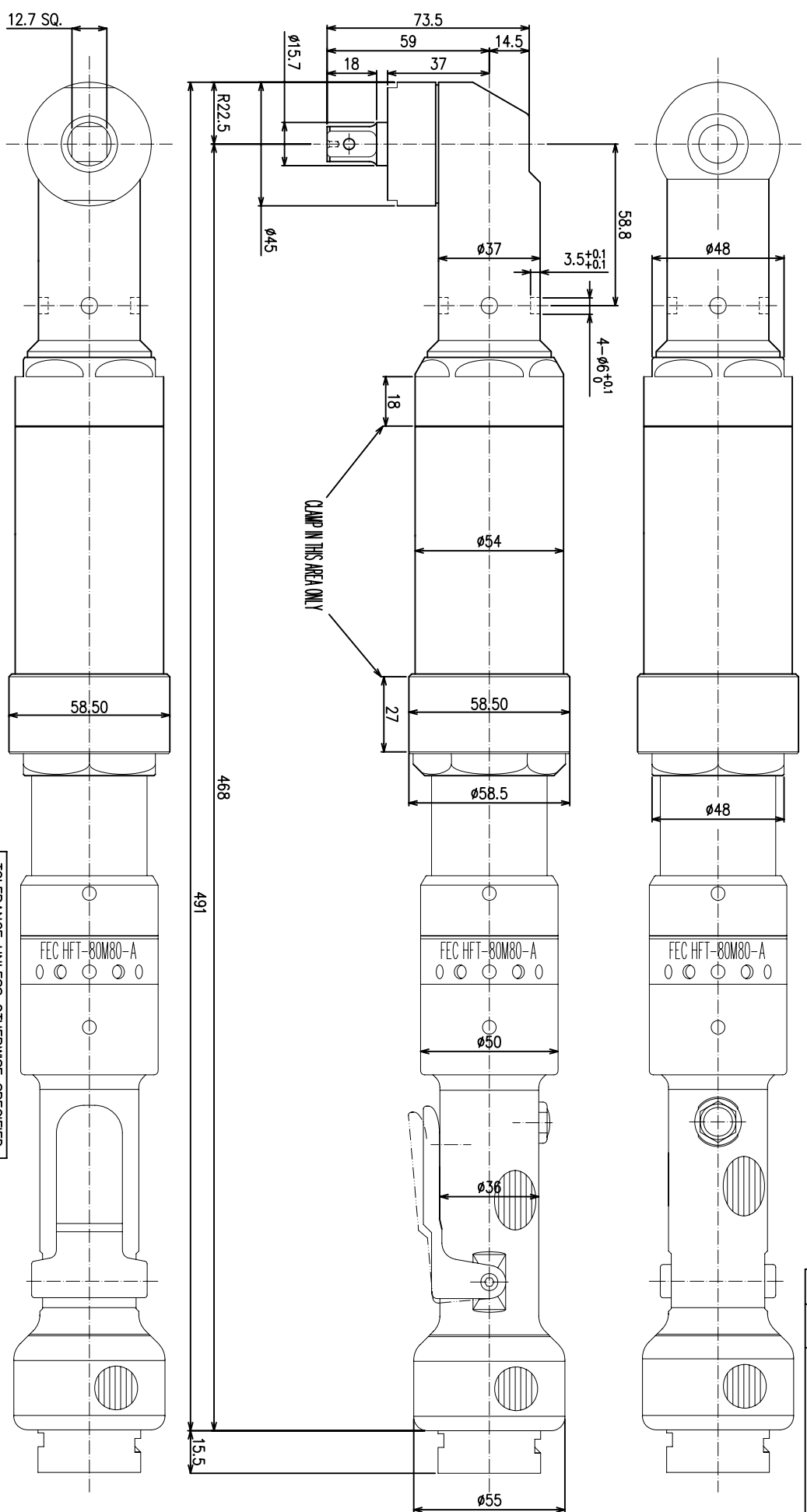


CHANGES		
S/M	BY	REVISION
		DATE



FULL SCALE TORQUE: 80Nm
 MAX FREE SPEED: 330 RPM
 WEIGHT: 3.8kg (8.4lbs.)

TOLERANCE UNLESS OTHERWISE SPECIFIED
 INCH
 .XX=±.01
 .XXX=±.005
 .XXXX=±.0005
 ANGLE=±.5°
 METRIC
 X=±.25
 .XX=±.127
 .XXX=±.0127
 .XXXX=±.005
 ANGLE=±.5°

- DO NOT SCALE DRAWING.
- BREAK ALL SHARP CORNERS & EDGES EXCEPT AS NOTED.
- USE HI-COLLAR LOCKWASHERS UNDER ALL SOC. HD. SCREWS.
- APPLY LOC-TITE TO ALL SCREWS.

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AMT	S/M	SHT	NAME	PART #	MFG.
			FASTENING AUTOMATION	51327 QUADRATE DRIVE	
				MAGCORP TRP. MI 48042	
				OFFICE: (586) 781-2100	

DESIGN	DATE	SCALE	TITLE
FEC	10/16/06	1:1	OUTLINE DRAWING FOR HFT-080M80-A-01A
CHK BY			
FEC			

DRAWING NO.	SHEETS	SHEET
HFT-080M80-A-01A	1	1