



FULL SCALE TORQUE: 25Nm
 MAX FREE SPEED: 1070 RPM
 WEIGHT: 1.7Kg (3.8lbs.)

TOLERANCE UNLESS OTHERWISE SPECIFIED
 INCH: .XX=±.01
 .XXX=±.005
 .XXXX=±.0005
 ANGLE=±.5°
 METRIC: X=±.25
 .XX=±.127
 .XXX=±.0127
 ANGLE=±.5°
 1. DO NOT SCALE DRAWING.
 2. BREAK ALL SHARP CORNERS & EDGES EXCEPT AS NOTED.
 3. USE HI-COLLAR LOCKWASHERS UNDER ALL SOC, HD, SCREWS.
 4. APPLY LOC-TITE TO ALL SCREWS.

NOTICE OF PROPRIETARY RIGHTS
 This design concepts and engineering detail embodied in this drawing are the property of FEC INC. and are to be maintained in strict confidence. No element of detail of this design is to be disclosed or used without the express written permission of FEC INC.

CHANGES		
S/NL	BY	REVISION
DATE		

AMT	S/NL	SHT	NAME	PART #	MFG.

DES'BY	DET'BY	TITLE
FEC	FEC	OUTLINE DRAWING FOR
CHK'BY	SAFETY OK	HFT-025M80-A1-01A
FEC		
DATE	SCALE	DRW DRAWING REV: 1/2
10/16/06	1/16	
SHEET	SHEETS	DRAWING NO.
1	1	HFT-025M80-A1-01A

INC	FASTENING AUTOMATION	51307 QUADRATE DRIVE
		MADONIA TWP. MI 49042
		OFFICE: (586) 781-2100